TRIO
MOTION TECHNOLOGY

CAN PORT

SD CARD

ETHERNET PROGRAMMING AND COMMS PORT

STATUS DISPLAY

RS232 / RS485

STATUS LEDS

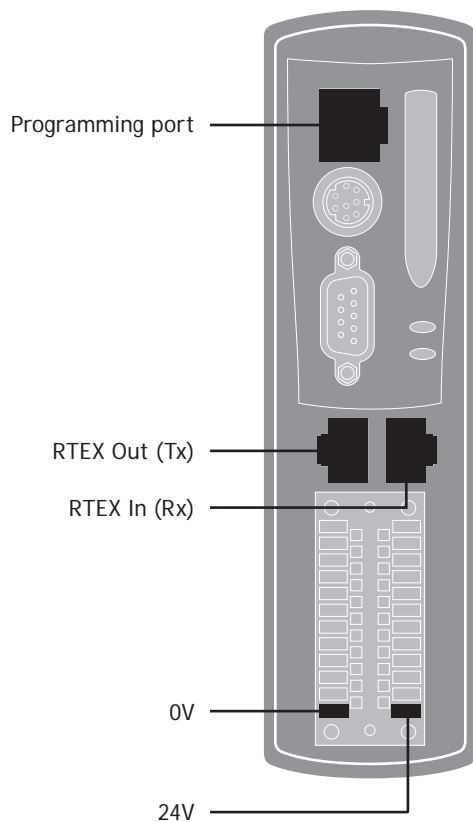FLEXIBLE AXIS PORT

RTEX PORTS

8 I/O PORTS

8 INPUTS

POWER 24V DC

MOTION COORDINATOR
MC4N - RTEX
Quick Connection Guide

This guide must be used in conjunction with the
Technical Reference Manual

Serial ports
Auxiliary Flexible Axis Port
I/O Connections
Enable (Watchdog)
CAN port

Programming port

RTEX Out (Tx)

RTEX In (Rx)

0V

24V

RJ45 CONNECTOR

A standard Ethernet connector is provided for use as the primary programming interface.

The Trio programming software, *Motion* Perfect v3, must be installed on a Windows based PC that is fitted with an Ethernet connection. The IP address is displayed on the MC4N display for a few seconds after power-up or when an Ethernet cable is plugged in.

Ethernet cable must be CAT 5 or better.

The Standard Ethernet connection may also be used for Ethernet-IP, Modbus and other factory communications.

📄 See back page for set-up details.

SERIAL CONNECTIONS
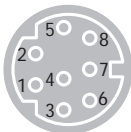
Pin	Function	Note
1	RS485 Data In A Rx+	Serial Port #2
2	RS485 Data In B Rx-	Serial Port #2
3	RS232 Transmit	Serial Port #1
4	0V Servo/Encoder	
5	RS232 Receive	Serial Port #1
6	5V Output	150mA max*
7	RS485 Data Out Z Tx-	Serial Port #2
8	RS485 Data Out Y Tx+	Serial Port #2

* Current shared with encoder port

FLEXIBLE AXIS PORT

Pin connector layout:
```
9  5
8  4
7  3
6  2
   1
```
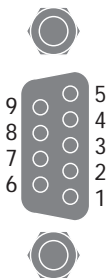
Pin	Encoder	Stepper Axis	Absolute Encoder
1	Enc. A	Step +	Clock
2	Enc. /A	Step -	/Clock
3	Enc. B	Direction +	--------
4	Enc. /B	Direction -	--------
5	0V Serial/ Encoder	0V Serial/ Encoder	0V Serial/Encoder
6	Enc. Z	Enable +	Data
7	Enc. /Z	Enable -	/Data
8	5V*	5V*	5V*
9	Not Connected	Not Connected	Not Connected

*Current limit is 150mA max shared with serial port.

SHIELDING THE PORT

SHIELD SCREW

ENCODER INPUT (9 WAY D-TYPE)

Enc 0V — 5 → 0V

Quadrature A — 1 → A+
2 → A-

Quadrature B — 3 → B+
4 → B-

Z Marker Pulse — 6 → Z+
7 → Z-

CONNECTOR SHELL
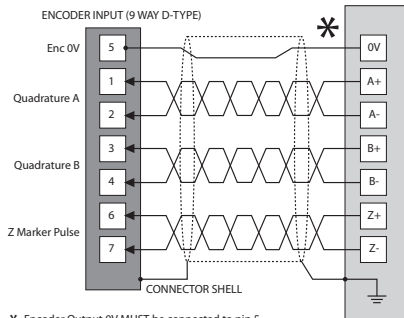
✱ Encoder Output 0V MUST be connected to pin 5

Ensure that:

1. The shield screw is grounded as close to the MC4N as possible.
2. 0V connection is NOT used for terminating screens.
3. Pin 5 of Encoder/Stepper plug is connected to 0V on drive.
4. Encoder cable screen is clamped to 9 way D shell.
5. The MC4N 24V supply has common 0V with the drive(s).

⚠️

When wiring MC4N Stepper output to a differential input stepper drive, use the 0V and shield connections shown for the encoder. The stepper drive must have its common 0V connected to the MC4N.
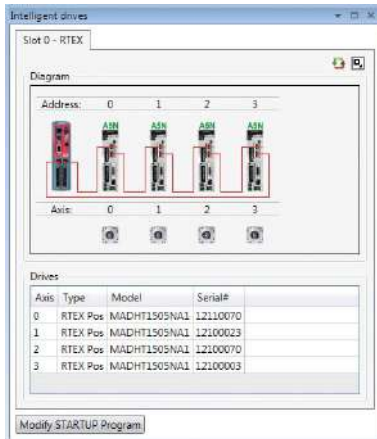
RTEX PORTS

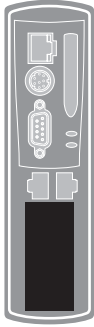The MC4N acts as an RTEX master. RTEX drives and I/O devices are normally connected in a chain.

Tx   Rx

ETHERCAT NETWORK DETECTION

Axis	Type	Model	Serial#
0	RTEX Pos	MADHT1505NA1	12110070
1	RTEX Pos	MADHT1505NA1	12100023
2	RTEX Pos	MADHT1505NA1	12100070
3	RTEX Pos	MADHT1505NA1	12100003

RTEX Intelligent drives Window in *Motion* Perfect v3

I/O CONNECTOR
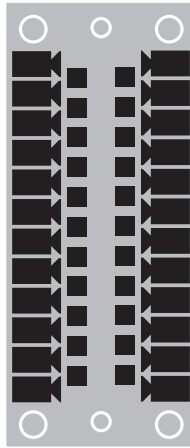
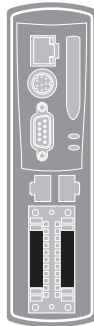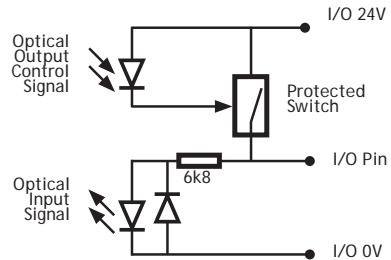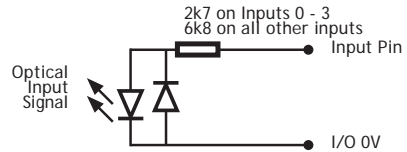|	
Enable (Watchdog)	Not Used
	Not used
Input 0	I/O 8
Input 1	I/O 9
Input 2	I/O 10
Input 3	I/O 11
Input 4	I/O 12
Input 5	I/O 13
Input 6	I/O 14
Input 7	I/O 15
I/O 0V	I/O 24V
0V	24V

I/O CIRCUITS

Inputs 0 - 3 have fast opto-couplers for use as axis registration inputs. Inputs 4 - 7 may also be used as registration inputs.

2k7 on Inputs 0 - 3
6k8 on all other inputs

Optical Input Signal — Input Pin

I/O 0V

Inputs / Outputs 8 - 15

I/O 24V

Optical Output Control Signal

Protected Switch

6k8 — I/O Pin

Optical Input Signal

I/O 0V

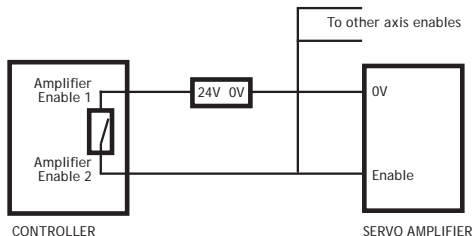**AMPLIFIER ENABLE (WATCHDOG) RELAY OUTPUT**

An internal relay may be used to enable external amplifiers when the controller has powered up correctly and the system and application software are ready. The amplifier enable is a single pole solid state relay with a normally open "contact". The enable relay contact will be open circuit if there is no power on the controller OR an axis error exists OR the user program sets it open with the WDOG=OFF command.
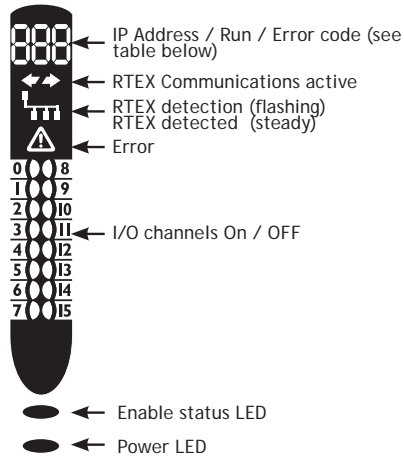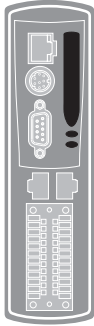
⚠️
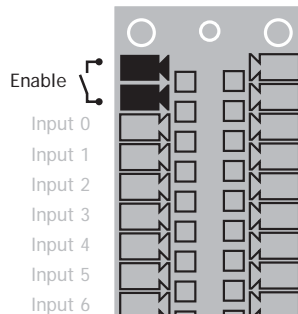
RTEX drives will be enabled via the RTEX network so the "Amplifier Enable" connection is not normally required.

All non RTEX stepper and servo amplifiers MUST be inhibited when the amplifier enable output is open circuit

An additional safety relay may be required so as to meet machine safety approvals.

DISPLAY

- IP Address / Run / Error code (see table below)
- RTEX Communications active
- RTEX detection (flashing)
- RTEX detected (steady)
- Error
- I/O channels On / OFF (0–15)
- Enable status LED
- Power LED

The IP address and subnet mask of the MC4N is shown on the LCD display for a few seconds after power-up. The factory default IP address is 192.168.0.250. This can be changed using the IP_ADDRESS command via the *Motion* Perfect v3 software tool.

📄 See back page for set-up details.

	DISPLAY EXAMPLE	DESCRIPTION	DETAILS
⬇	SYS	Displayed on controller start	
⬇	901	Model code : Displayed on power up	P906 : 2 axes P907 : 4 axes P908 : 8 axes P909 : 16 axes P910 : 32 axes
⬇	192.168.0.250	IP Address :	Displayed on power up OR after ethernet connection for 15 seconds
⬇	RUN / OFF	Enable status	
⬇	Err XXX	Error codes	Ann : Error on Axis nn Unn : Unit error on slot nn Caa : Configuration error on unit nn, ie: too many axes E04 : VR/TABLE corrupt entry

5-WAY CAN CONNECTOR

CAN 0V
C-Low
⎯⎮⟊
C-High
CAN 24V

This is a 5 way 3.5mm pitch connector. The connector is used both to provide the 24 Volt power to the MC4N CAN circuit and provide connections for I/O expansion via Trio's CAN I/O expanders. A 24V dc, Class 2 transformer or power source should be used.

This 24V input is internally isolated from the I/O 24V and main 24V power.

⚠

The CAN connector may be left unused. The MC4N is grounded via the metal chassis. Fit a short shield connection between the chassis earth screw and the earthed metal mounting panel / plate.
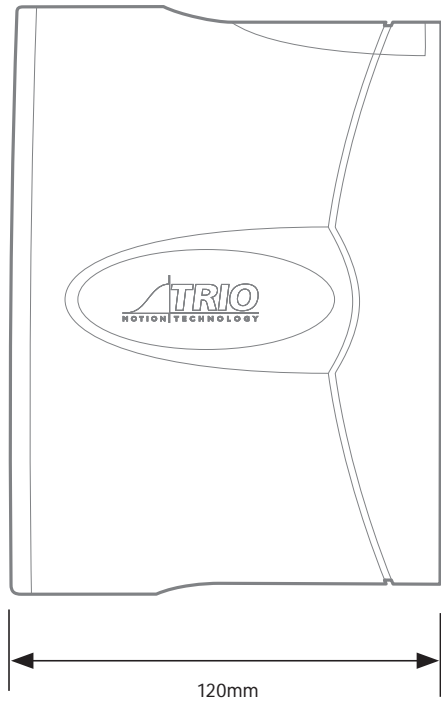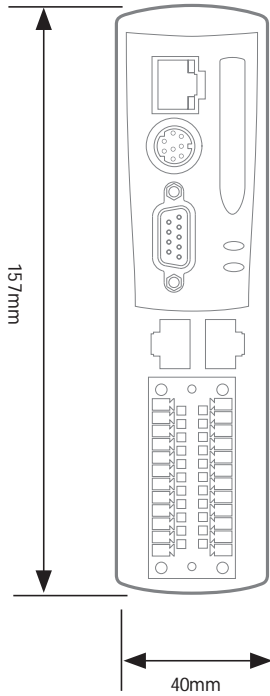

SD CARD

The SD Card maybe used for storing or transfering programs, recipes and data to and from the MC4N. The card must be FAT32 format and a maximum 16Gb size.
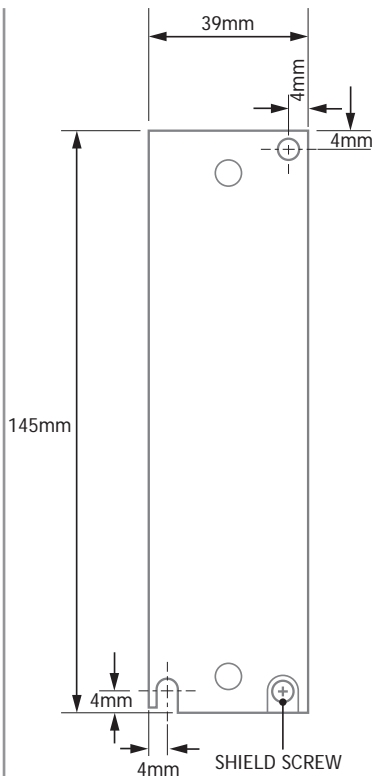
⚠

SD Cards may be FAT16 formatted when purchaced. Re-format in a PC to FAT32 prior to use.

OVERALL DIMENSIONS

157mm

40mm

120mm

CHASSIS MOUNTING DIMENSIONS (LOOKING FROM FRONT)

39mm

4mm

4mm

145mm

4mm

4mm

SHIELD SCREW

M4 screws should be used in 2 places to mount the MC4N to to an unpainted metal panel.

The best EMC performance is obtained when the MC4N is attached from the Shield screw (marked) using a flat braided conductor with a cross section of 4mm x 1mm. Do NOT use a circular section wire or run the braid to a central star point.

⚠

Ensure that the ventilation slots at the top and bottom of the MC4N are kept clear to ensure a free flow of air through the module.
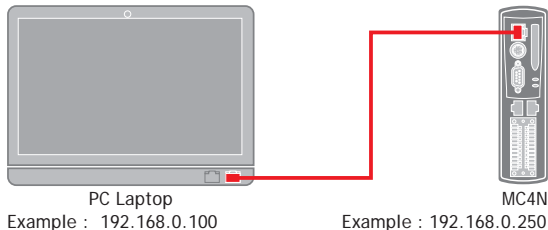
NETWORK SETUP

DCHP Server

PC Laptop   Switch   MC4N
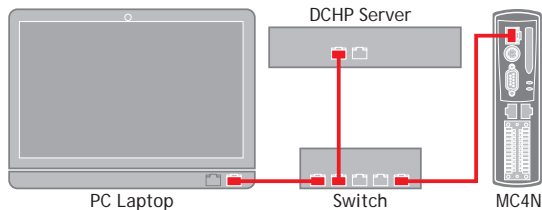
NETWORK CONNECTION
Set IP_ADDRESS in MC4N to an available unused address. It **MUST** match the subnet in use. Set the PC to use DHCP server.
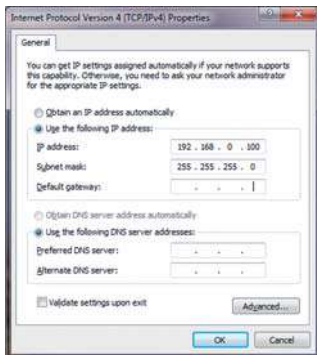Note: the MC4N always has a fixed IP address.

PC Laptop
Example : 192.168.0.100

MC4N
Example : 192.168.0.250

POINT-TO-POINT OR CLOSED NETWORK (No DHCP server)
The PC MUST be set to a fixed IP_ADDRESS.
The first 3 "octets" **MUST** be the same as the MC4N and the last **MUST** be different, but not 000, 254 or 255.

SETTING A FIXED IP ADDRESS
In Windows 7. Open "Network and Sharing Centre" then change "Adapter Settings". Select the properties of the Local Area Network and the IPv4 properties. The IP Address is set to 192.168.0.100 with subnet mask set to 255.255.255.0. Assuming that the MC4N has IP_ADDRESS=192.168.0.250 or similar.

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