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PHOTOELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE /

FLOW SENSORS INDUCTIVE PROXIMITY **SENSORS**

PARTICUI AR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

FNFRGY MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Convergent Reflective

U-shaped Micro Photoelectric Sensor Amplifier Built-in

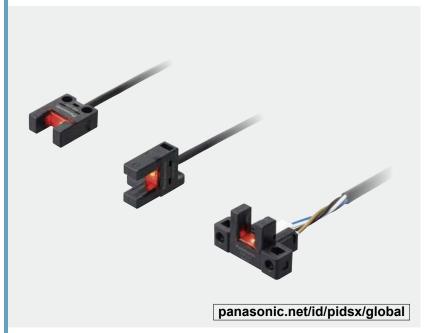
Related Information

- General terms and conditions F-3
- Glossary of terms / General precautions.....P.1549~ / P.1552~
- Selection guideP.393~
- Korea's S-mark......P.1602









PNP

One step ahead in performance and mounting ease

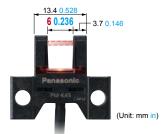
Three protection circuits standard on all models PM-25/45/65 SERIES

All models are standardly equipped with the following protection circuits in their compact bodies. These protection circuits minimize the possibility of sensor malfunctions caused by erroneous wiring.

- 1 Reverse supply polarity protection circuit
- 2 Reverse output polarity protection circuit
- 3 Output short-circuit protection circuit

Ample beam emitting / receiving distance of PM-25/45/65 SERIES 6 mm 0.236 in

The beam emitting and receiving sections are 0.5 mm 0.02 in thinner than those on our conventional models while their external dimensions are the same. As a result, the distance between the beam emitting point and receiving point increased by 1 mm 0.039 in. The wider distance means less possibility of collision between the sensing section and sensing object.



Industry's first*! IP64 rating

*As of April 2017, in-company survey.

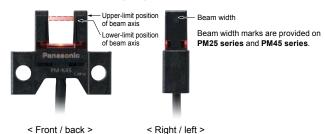
PM-25/45 SERIES

Our original integrated molding method has eliminated grooves and gaps on the sensing surface and main body, thus reducing the possibility of malfunctions caused by splashing water or dust.

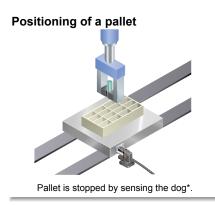


Beam marks for easy adjustment PM-25/45/65 SERIES

The upper-limit and lower-limit positions of beam can be visually confirmed from the front, back, right and left sides of the sensor unit. This allows easy adjustment of the position of sensing object.



APPLICATIONS



Sensing the starting point and overrun of a moving body Overrun sensing Overrun sensing Starting point sensing Starting point and overrun is sensed using the dog* on the base.

Sensing the starting point on a rotating body The starting point can be sensed by making a slit in the rotating body. Starting point

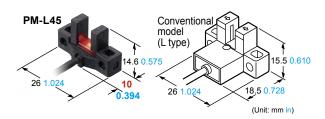
Large and easy to see Multi-angle operation indicator PM-25/45/65 SERIES

The large operation indicator (orange) lights up when the beam enters. The indicator is easy to see from above and from the sides.

Compact size

PM-45 SERIES

All new models require significantly less mounting space than our conventional models when mounted with the same pitch. What's more, the new models can directly replace our conventional models currently in use.



All models easy to mount with M3 screws

PM-25/45/65 SERIES

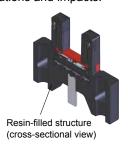
The sensor unit can be installed with one or two M3 screws. * M3 screws and washers are not included.

- Models requiring one M3 screw for installation PM-F25, PM-R25, PM-F65, PM-R65
- Models requiring two M3 screws for installation Models other than above

Resistant to vibrations and impacts

PM-25/45/65 SERIES

The sections where stress concentrates, such as the connecting section of the cable and internal circuit, are covered with a resin. This helps prevent malfunctions caused by vibrations and impacts.



VARIATION

Sensors come in various shapes to suit a wide range of mounting conditions

Ultra-small / Cable type

PM-25 SERIES

Easy mounting with M2/M3 screws!

NPN output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ff bending- resistant cable
PNP output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending- resistant cable

Compact / Cable type

PM-45 SERIES

Compact size!

NPN output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending- resistant cable
PNP output	1 m 3.281 ft cable	3 m 9.843 ft cable	1 m 3.281 ft bending- resistant cable

Compact / Connector built-in type PM-65 SERIES

Easy connection with a single touch using commercially-available connectors

NPN output	Connector attached cable 1 m 3.261 ft, 2 m 6.562 ft, 3 m 9.843 ft, 5 m 16.404 ft	Connector attached bending-resistant cable 1 m 3 201 ft, 2 m 0.502 ft, 3 m 0.603 ft, 5 m 16 404 ft.
PNP output	Connector attached cable 1 m 3:281 ft, 2 m 6;592 ft, 3 m 9;843 ft, 5 m 16;404 ft	Connector attached bending-resistant cable 1 m 3 2 1 1, 2 m 3 2 7 3 7 3 7 3 7 3 7 3 7 3 7 3 7 3 7 3

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CURTAINS / SAFETY COMPONENTS

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PROXIMITY SENSORS

PARTICULAR USE SENSORS

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WIRE-SAVING UNITS

SYSTEMS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN

ENERGY MANAGEMENT SOLUTIONS

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> MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide

PM-25/PM-45/

^{*&}quot;Dog" refers to the sensing object for activating the sensor's detecting operation.

PM-F25

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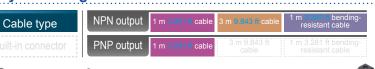
FA COMPONENTS MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Ultra-small / Cable type PM-25 SERIES

Easy mounting with M2/M3 screws!

PM-L25



PM-U25



PM-R25





* NPN output / 1 m 3.281 ft cable length type only (Excluding bending-resistant cable type)



ORDER GUIDE

PM-K25

Ту	ре	Appearance (mm in)	Sensing range	Model No.	Cable length	Output	Output operation
		~ <i>(</i>)		PM-K25	1 m 3.281 ft		
	K type			PM-K25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	Х	23.9 0.941 0.484		PM-K25-C3	3 m 9.843 ft		
				PM-K25-P	1 m 3.281 ft	PNP open-collector transistor	
				PM-L25	1 m 3.281 ft		
	be	120 472		PM-L25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	L type	13.4 0.528 0.472		PM-L25-C3	3 m 9.843 ft		
		0.526 \ 0.472		PM-L25-P	1 m 3.281 ft	PNP open-collector transistor	
type				PM-U25	1 m 3.281 ft		Incorporated with 2 outputs: Light-ON/Dark-ON
Ultra-small / Cable type	U type	6 0.236	6 mm 0.236 in	PM-U25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
small,	U	13.4 0.528	(fixed)	PM-U25-C3	3 m 9.843 ft		
Ultra-				PM-U25-P	1 m 3.281 ft	PNP open-collector transistor	
		_		PM-F25	1 m 3.281 ft		
	F type	11.7 0.461		PM-F25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	Η.	13.4 0.528 12.5 0.492		PM-F25-C3	3 m 9.843 ft		
		3.023		PM-F25-P	1 m 3.281 ft	PNP open-collector transistor	
				PM-R25	1 m 3.281 ft		
	R type	11.7 0.461		PM-R25-R	1 m 3.281 ft, bending-resistant cable	NPN open-collector transistor	
	Rt	13.4 0.528 12.5 0.492		PM-R25-C3	3 m 9.843 ft		
		0.020 \		PM-R25-P	1 m 3.281 ft	PNP open-collector transistor	

Note: The suffix "-R" in the model No. indicates a bending-resistant cable type. The suffix "-C3" indicates a 3 m 9.843 ft cable length type.

OPTIONS

Designation	Model No.	Description
Mounting screw	MS-M2	Mounting screw with washers for the ultra-small type sensor (50 pcs. lot). It can mount securely as it is spring washer attached.

Mounting screw

• MS-M2



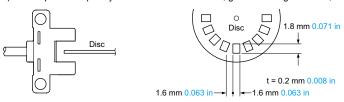
M2 (length 10 mm 0.394 in) screw with a spring washer

SPECIFICATIONS

					Ultra-small /	Cable type		
	,	Туре			Bending-res	istant cable	3 m 9.843 ft cable	
	\ <u>8</u>	NPN output	PM- □2 5		PM-	25-R	PM-□25-C3	
Item	Node I	PNP output	PM-□25-P		-			
CE n	narking dire	ctive compliance		,	EMC Directive,	RoHS Directive		
Sens	sing range		6 mm 0.236 in (fixed)					
Minii	mum sensii	ng object		0.8 × 1	.2 mm 0.031 × 0	0.047 in opaque object	ct	
Hyst	teresis				0.05 mm 0.0	02 in or less		
Repe	eatability				0.01 mm 0.00	004 in or less		
Supp	ply voltage			5 to 24	V DC ±10 % Ri	pple P-P 10 % or les	s	
Curr	ent consum	nption			15 mA	or less		
Output			<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) SPNP output type> Maximum source current: 50 mA Applied voltage: 30 V DC or less (between output and +V) Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current) </npn>					
	Output op	eration	Incorporated with 2 outputs: Light-ON/Dark-ON					
	Short-circ	uit protection	Incorporated					
Response time Under light received condition Under light interrupted cond (Maximum response freque)				condition: 80 µs or les				
Ope	ration indic	ator		Orange LE	D (lights up und	er light received cond	lition)	
Pollu	ution degree	е	3					
	Protection		IP64 (IEC)					
Environmental resistance	Ambient to (Note 3, 4	emperature)	-25 to +55 °C -13 to +131 °C	°F (No dew	condensation or	icing allowed), Stora	ge: -30 to +80 °C -22 to +176 °F	
esist	Ambient h	umidity		5 to	o 85 % RH, Stor	age: 5 to 95 % RH		
ıtalı	Ambient il	luminance	Flu	uorescent li	ght: 1,000 &x or I	ess at the light-receiv	ring face	
ımer	Voltage w	ithstandability	1,000 V AC for o	ne min. bet	ween all supply t	erminals connected t	ogether and enclosure	
viro	Insulation	resistance	20 MΩ, or more, with 250	0 V DC meg	ger between all	supply terminals con	nected together and enclosure	
ш	Vibration i	resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s²) in X, Y and Z directions for two hours each					
	Shock res	istance	15,000 m/s² acceleration (1,500 G approx.) in X, Y and Z directions three times each					
Emitting element			Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, non-modulated)					
Mate	erial			Enclosure: PBT, Display section: Polycarbonate				
Cabl	le		0.09 mm² 4-core cabtyre cable, PV 1 m 3.281 ft long	0.09 mm² 4-core cabtyre cable, PVC, 1 m 3.281 ft long 0.1 mm² 4-core bending-resistant cabtyre cable, PVC, 2 m 3.281 ft long (Note 5, 6) 3 m 9.843 ft long				
Cabl	le extension	า	Extension up to t	otal 100 m	328.084 ft is pos	sible with 0.3 mm ² , or	r more, cable. (Note 7)	
Weig	ght		Net weight: 10 g app	rox., Gross	weight: 15 g app	orox.	Net weight: 30 g approx., Gross weight: 35 g approx.	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.



- 3) In case the PM-25 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.
- 4) Note that the cable of **PM**-□25-R loses its flexibility when the ambient temperature decreases to about -10 °C +14 F°.
- 5) The cable of **PM**-□**25-R** is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.
- 6) When storing PM-a25-R, make sure that the cable does not come into contact with the sensing section or operation indicator.
- 7) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

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MEASURE-MENT SENSORS

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LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY MANAGEMENT

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MACHINE VISION SYSTEMS

YSTEMS

Selection Guide U-shaped Convergent Reflective

PM-25/PM-45/ PM-65

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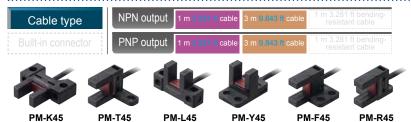
FA COMPONENTS

MACHINE VISION SYSTEMS UV CURING SYSTEMS

PM-25/PM-45/ PM-65

Compact / Cable type PM-45 SERIES

Compact size!







* NPN output / 1 m 3.281 ft cable length type only

ORDER GUIDE

Ту	ре	Appearance (mm in)	Sensing range	Model No.	Cable length	Output	Output operation
		+ • •		PM-K45	1 m 3.281 ft	NPN open-collector	
	K type	7 0.276		PM-K45-C3	3 m 9.843 ft	transistor	
	X t			PM-K45-P	1 m 3.281 ft	PNP open-collector	
		1.000 0.839		PM-K45-P-C3	3 m 9.843 ft	transistor	
				PM-T45	1 m 3.281 ft	NPN open-collector	
	T type	13.7 0.539		PM-T45-C3	3 m 9.843 ft	transistor	
	Η.	26 18.1		PM-T45-P	1 m 3.281 ft	PNP open-collector	
		1.024		PM-T45-P-C3	3 m 9.843 ft	transistor	
		26.	6 mm 0.236 in (fixed)	PM-L45	1 m 3.281 ft	NPN open-collector transistor	Incorporated with 2 outputs: Light-ON/Dark-ON
	L type			PM-L45-C3	3 m 9.843 ft		
Compact / Cable type	ا ب			PM-L45-P	1 m 3.281 ft	PNP open-collector transistor	
Cable		1.024 >7 0.276		PM-L45-P-C3	3 m 9.843 ft		
bact /				PM-Y45	1 m 3.281 ft	NPN open-collector transistor PNP open-collector	
Comp	Y type	14.6 0.575		PM-Y45-C3	3 m 9.843 ft		
	Υ	13.4 20.6		PM-Y45-P	1 m 3.281 ft		
		0.528		PM-Y45-P-C3	3 m 9.843 ft	transistor	
				PM-F45	1 m 3.281 ft	NPN open-collector	
	F type	13 0 512		PM-F45-C3	3 m 9.843 ft	transistor	
	F ty	13.7 0.539 21.3 0.839		PM-F45-P	1 m 3.281 ft	PNP open-collector	
		0.559		PM-F45-P-C3	3 m 9.843 ft	transistor	
		<u> </u>		PM-R45	1 m 3.281 ft	NPN open-collector transistor	
	R type	13 0.512		PM-R45-C3	3 m 9.843 ft		
	Rt	13.7 0.539 21.3 0.839		PM-R45-P	1 m 3.281 ft	PNP open-collector	
		0.008 × × 0.008		PM-R45-P-C3	3 m 9.843 ft	transistor	

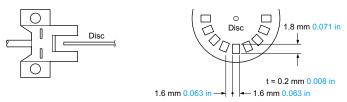
Note: The suffix "-C3" in the model No. indicates a 3 m 9.843 ft cable length type.

SPECIFICATIONS

Timo			Compact /	Cable type			
Type		Туре	· ·	3 m 9.843 ft cable			
	\ §	NPN output	PM-□45	PM-□45-C3			
Item	n ∕ lee	PNP output	PM-□45-P	PM-□45-P-C3			
CE n	marking dire	ctive compliance	EMC Directive, RoHS Directive				
Sens	sing range		6 mm 0.23	66 in (fixed)			
Mini	mum sensi	ng object	0.8 × 1.2 mm 0.031 ×	0.047 in opaque object			
Hyst	teresis		0.05 mm 0.0	002 in or less			
Rep	eatability		0.01 mm 0.0	004 in or less			
Sup	ply voltage		5 to 24 V DC ±10 % R	tipple P-P 10 % or less			
Curr	ent consum	nption	15 mA	or less			
Output			<npn output="" type=""> NPN open-collector transistor • Maximum sink current: 50 mA • Applied voltage: 30 V DC or less (between output and 0 V) • Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current)</npn>	<pnp output="" type=""> PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between output and +V) • Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current)</pnp>			
	Output op	eration	Incorporated with 2 outputs: Light-ON/Dark-ON				
	Short-circ	uit protection	Incorp	orated			
Res	ponse time		Under light received condition: 20 μs or less Under light interrupted condition: 80 μs or less (Maximum response frequency: 3 kHz) (Note 2)				
Ope	ration indic	ator	Orange LED (lights up under light received condition)				
Pollu	ution degree	е	3				
	Protection	1	IP64 (IEC)				
nce	Ambient to	emperature	-25 to +55 °C -13 to +131 °F (No dew condensation o	r icing allowed), Storage: –30 to +80 °C –22 to +176 °F			
Environmental resistance	Ambient h	numidity	5 to 85 % RH, Stor	rage: 5 to 95 % RH			
al re	Ambient il	lluminance	Fluorescent light: 1,000 &x or	less at the light-receiving face			
nent	Voltage w	vithstandability	1,000 V AC for one min. between all supply	terminals connected together and enclosure			
iron	Insulation	resistance	20 MΩ, or more, with 250 V DC megger between all	supply terminals connected together and enclosure			
E	Vibration i	resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maxim	um acceleration 196 m/s²) in X, Y and Z directions for two hours each			
Shock resistance		sistance	15,000 m/s² acceleration (1,500 G approx.	.) in X, Y and Z directions three times each			
Emit	tting elemer	nt	Infrared LED (Peak emission wavelength: 855 nm 0.034 mil, non-modulated)				
Mate	erial		Enclosure: PBT, Display	y section: Polycarbonate			
Cab	le		0.09 mm² 4-core cabtyre cable, PVC, 1 m 3.281 ft long	0.09 mm² 4-core cabtyre cable, PVC, 3 m 9.843 ft long			
Cab	le extension	n	Extension up to total 100 m 328.084 ft is pos	ssible with 0.3 mm², or more, cable. (Note 3)			
Weight			Net weight: 10 g approx., Gross weight: 15 g approx.	Net weight: 30 g approx., Gross weight: 35 g approx.			

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.



3) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

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PLC

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MACHINE VISION SYSTEMS

Selection Guide U-shaped Convergent Reflective

PM-25/PM-45/ PM-65

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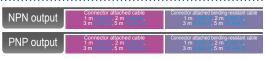
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UV CURING SYSTEMS

Compact / Connector built-in type PM-65 SERIES

Easy connection with a single touch using commercially-available connectors









* NPN output type only



Built-in connector

















ORDER GUIDE

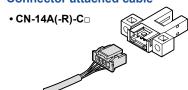
Ту	ре	Appearance (mm in)	Sensing range	Model No.	Output	Output operation
	K type	0.276		PM-K65	NPN open-collector transistor	
		26 1.024 22.4 0.882		PM-K65-P	PNP open-collector transistor	
		13.7 0.539		PM-T65	NPN open-collector transistor	
	T type	22.4 1.024 0.882		PM-T65-P	PNP open-collector transistor	
	⊥ t	22.4		PM-T65W	NPN open-collector transistor	
		26 1.024	6 mm 0.236 in (fixed)	PM-T65W-P	PNP open-collector transistor	
	L type	14.9 0.587		PM-L65	NPN open-collector transistor	
Compact / Connector built-in type	Lt	26.2 1.031 15.7 0.618		PM-L65-P	PNP open-collector transistor	
	Y type	14.9 0.587		PM-Y65	NPN open-collector transistor	Incorporated with 2 outputs:
ıct / Conn	Υ.	13.4 0.528 22.7 0.894	(PM-Y65-P	PNP open-collector transistor	Light-ON/Dark-ON
Compa		13.5 0.531		PM-F65	NPN open-collector transistor	
	type	13.4 0.528 22.4 0.882		PM-F65-P	PNP open-collector transistor	
	Εt	13 0,512		PM-F65W	NPN open-collector transistor	
		22.4 13.4 0.528		PM-F65W-P	PNP open-collector transistor	
		13.5 0.531		PM-R65	NPN open-collector transistor	
	R type	13.4 0.528 22.4 0.882		PM-R65-P	PNP open-collector transistor	
	Rt	13 0.512		PM-R65W	NPN open-collector transistor	
		13.4 0.528 22.4 0.882		PM-R65W-P	PNP open-collector transistor	

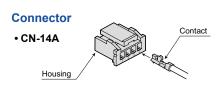
Note: PM-T65W is mounting-compatible with our conventional model "PM-T64W". PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)". $\textbf{PM-R65W(-P)} \ \text{is mounting-compatible with our conventional model "$PM-R54(P)$"}.$

OPTIONS

Designation	Model No.	Description			
	CN-14A-C1	Length: 1m 3.281 ft	0.2 mm² 4 core cobture coble with		
Connector	CN-14A-C2	Length: 2m 6.562 ft	0.2 mm ² 4-core cabtyre cable with connector on one end		
attached cable	CN-14A-C3	Length: 3m 9.843 ft	Cable outer diameter: ø3.7 mm		
	CN-14A-C5	Length: 5m 16.404 ft	Ø0. 146 III		
Connector	CN-14A-R-C1	Length: 1m 3.281 ft	0.2 mm² 4 core cobture coble with		
attached cable	CN-14A-R-C2	Length: 2m 6.562 ft	0.2 mm ² 4-core cabtyre cable with connector on one end		
(Bending- resistant)	CN-14A-R-C3	Length: 3m 9.843 ft	Cable outer diameter: ø3.7 mm		
	CN-14A-R-C5	Length: 5m 16.404 ft	ø0.146 in		
Connector	CN-14A	Set of 10 housings and 40 contacts			

Connector attached cable





SPECIFICATIONS

			Compact / Conn	ector built-in type			
		Туре	Compaser Com	Mounting-compatible with conventional model (Note 2)			
\	, j	NPN output	PM-□65	PM65W			
Item	Model No.	PNP output	PM-□65-P	PM-□65W-P			
		<u>'</u>	= ***	RoHS Directive			
	sing range	ctive compliance		36 in (fixed)			
	mum sensii	na object		0.047 in opaque object			
	eresis	ing object		202 in or less			
	eatability			1004 in or less			
	oly voltage			Ripple P-P 10 % or less			
	ent consum	nption		or less			
Output			<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 2 V or less (at 50 mA sink current) 1 V or less (at 16 mA sink current) </npn>	PNP output type> PNP open-collector transistor Maximum source current: 50 mA Applied voltage: 30 V DC or less (between output and +V) Residual voltage: 2 V or less (at 50 mA source current) 1 V or less (at 16 mA source current)			
	Output op	eration	Incorporated with 2 outputs: Light-ON/Dark-ON				
	Short-circ	uit protection	Incorp	porated			
Res	oonse time		Under light received condition: 20 µs or less, Under light interrupted condition: 80 µs or less (Maximum response frequency: 3 kHz) (Note 3)				
Ope	ration indica	ator	Orange LED (lights up under light received condition)				
Pollu	tion degree	е	3				
9	Protection			(IEC)			
resistance	Ambient to	emperature	`	or icing allowed), Storage: -30 to +80 °C -22 to +176 °F			
esis	Ambient h		5 to 85 % RH, Storage: 5 to 95 % RH				
酉	Ambient il	luminance	Fluorescent light: 1,000 &x or less at the light-receiving face				
nen		ithstandability		terminals connected together and enclosure			
onr	Insulation	resistance	20 MΩ, or more, with 250 V DC megger between al	I supply terminals connected together and enclosure			
Environmental	Vibration r	resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in double amplitude (maximum acceleration 196 m/s²) in X, Y and Z directions for two hours each				
Ш	Shock res	istance	15,000 m/s ² acceleration (1,500 G approx	.) in X, Y and Z directions three times each			
Emit	ting elemer	nt	Infrared LED (Peak emission wavelen	gth: 855 nm 0.034 mil, non-modulated)			
Mate	erial		Enclosure: PBT, Display section: Polycarbonate				
Cable length			Extension up to total 100 m 328.084 ft is possible with 0.3 mm², or more, cable. (Note 4)				

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.

Weight

2) PM-T65W is mounting-compatible with our conventional model "PM-T64W". PM-F65W(-P) is mounting-compatible with our conventional model "PM-F54(P)". PM-R65W(-P) is mounting-compatible with our conventional model "PM-R54(P)" 3) The response frequency is the value when the disc, given in the figure below, is rotated.

1.8 mm 0.071 in t = 0.2 mm 0.008 in 1.6 mm 0.063 in →

4) If the cable is extended to 20 m 65.617 ft or longer, confirm that the supply voltage at the end of the cable attached to the sensor is 4.5 V or higher.

Recommended connector

Net weight: 3 g approx., Gross weight: 3 g approx.

Contact: SPHD-001T-P0.5, Housing: PAP-04V-S (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products.

Recommended crimping tool

Model No.: YC-610R (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products.

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

FA COMPONENTS MACHINE

VISION SYSTEMS

LASER SENSORS

PHOTO-ELECTRIC SENSORS MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS

MACHINE VISION SYSTEMS

CURING SYSTEMS

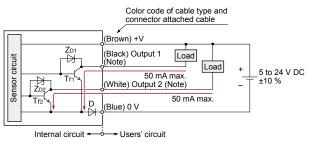
Selection Guide U-shaped Convergent Reflective

PM-25/PM-45/ PM-65

I/O CIRCUIT AND WIRING DIAGRAMS

NPN output type

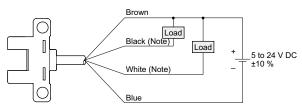
I/O circuit diagram



Note: Ensure to insulate the unused output wire.

Symbols...D: Reverse supply polarity protection diode ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: NPN output transistor

Wiring diagram (PM-25 series / PM-45 series)

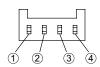


Note: Ensure to insulate the unused output wire.

Output operation

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

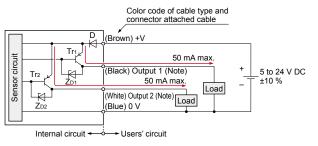
Terminal arrangement diagram (PM-65 series)



Terminal No.	Designation
1	+V
2	Output 1: Light-ON
3	Output 2: Dark-ON
4	0 V

PNP output type

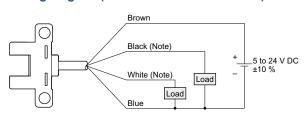
I/O circuit diagram



Note: Ensure to insulate the unused output wire.

Symbols...D: Reverse supply polarity protection diode ZD1, ZD2: Surge absorption zener diode Tr1, Tr2: PNP output transistor

Wiring diagram (PM-25 series / PM-45 series)



Note: Ensure to insulate the unused output wire.

Output operation

	Color code	Output operation	
Output 1	Black	Light-ON	
Output 2	White	Dark-ON	

Terminal arrangement diagram (PM-65 series)

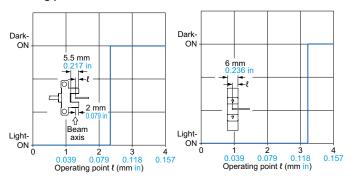


Terminal No.	Designation
1	+V
2	Output 1: Light-ON
3	Output 2: Dark-ON
4	0 V

SENSING CHARACTERISTICS (TYPICAL)

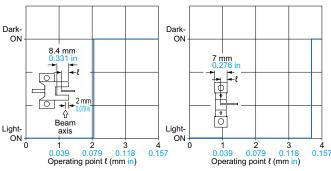
PM-25 series

Sensing position



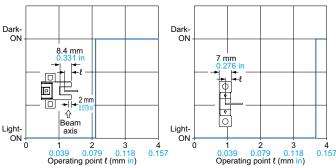
PM-45 series

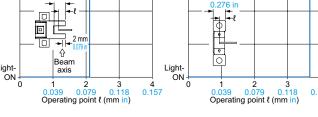
Sensing position



PM-65 series

Sensing position





PRECAUTIONS FOR PROPER USE

Refer to p.1552~ for general precautions.

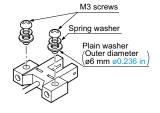
· Never use this product as a sensing device for personnel protection.

· In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

PM-45 series

• The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m



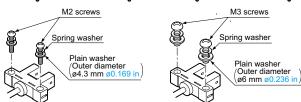
Mounting

PM-25 series

· The following conditions must be observed when using screws to mount the sensor unit.

Sc	crew	Spring washer	Flat washer	Tightening torque
M2	screw	1 pc.	ø4.3 mm ø0.169 in (small round washer)	0.15 N·m
МЗ	screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m

< When using M2 screws for mounting > < When using M3 screws for mounting >



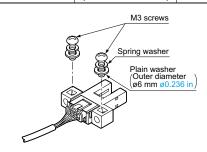
When using the optional mounting screw set MS-M2, a spring washer is included.

 In case the PM-25 series is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.

PM-65 series

• The following conditions must be observed when using screws to mount the sensor unit.

Screw	Spring washer	Flat washer	Tightening torque
M3 screw	1 pc.	ø6 mm ø0.236 in (small round washer)	0.5 N·m



FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

FA COMPONENTS MACHINE

VISION SYSTEMS

UV CURING SYSTEMS

Refer to p.1552~ for general precautions.

FIBER SENSORS LASER SENSORS

РНОТО-

AREA SENSORS COMPONENTS PRESSURE / SENSORS

INDUCTIVE PROXIMITY SENSORS PARTICULAR SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

MEASURE MENT SENSORS CONTROL

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES SOLUTIONS

FA COMPONENTS MACHINE

VISION SYSTEMS CURING SYSTEMS

Convergent Reflective

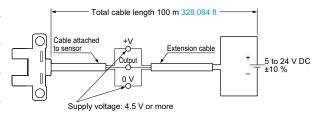
PM-25/PM-45 PM-65

PRECAUTIONS FOR PROPER USE

Cable extension

PM-25 series / PM-45 series

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor is within the rating.

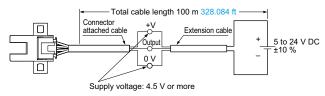


But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross-section area of extension cable	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

PM-65 series

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable. However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the connector attached cable of the sensor or at the sensor terminals is within the rating.



But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

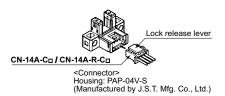
Conductor cross-section area of extension cable	Total cable length
0.08 to 0.1 mm ²	Up to 5 m 16.404 ft
0.2 mm ²	Up to 10 m 32.808 ft
0.3 mm ²	Up to 20 m 65.617 ft

Wiring (PM-65 series)

Connection method

 Insert the connector attached cable CN-14A-C□ / CN-14A-R-C

in the connector part of this product as shown in the figure below.



<Connector pin position>



Connector pin No.	1	2	3	4
Terminal designation	+V	Output 1	Output 2	0 V

Disconnection method

· Press and hold the lock release lever to disconnect the cable connector.

Note: Pulling the cable without pressing the lock release lever in an attempt to disconnect the connector can cause wire breakage in the cable or damage to the connector.

When using the product as an S-mark compatible product in Korea

• The power supply cable and output cable connected to the product must be less than 10 m 32.808 ft.

Others

- This device has been developed / produced for industrial use only.
- · Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.



- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Note that the cable of PM--25-R loses its flexibility when the ambient temperature decreases to about -10 °C +14 °F.
- The cable of **PM-**□**25-R** is a bending-resistant cable usable on a moving base. When the sensor is mounted on a moving base, secure the sensor cable joint at the unit in place so that stress is not applied to it.
- When storing PM-□25-R, make sure that the cable does not come into contact with the sensing section or operation indicator.
- If the sensor is used in a place having excessive dust, periodically clean the emitting and receiving sections with a dry, soft cloth.
- If there is a large surge generating equipment, such as, motor, solenoid, electromagnetic valve, etc., in the vicinity of the sensor, use a surge absorber on that equipment. Further, do not run the sensor cables along power lines and use a capacitor between +V and 0 V, if required. Use the sensor after confirming that the surge has been eliminated.

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

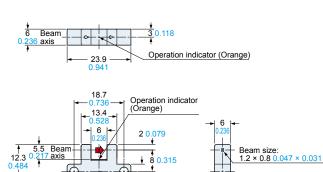
WIRE-SAVING SYSTEMS

PM-L25_□

DIMENSIONS (Unit: mm in)

PM-K25□

The CAD data can be downloaded from our website.

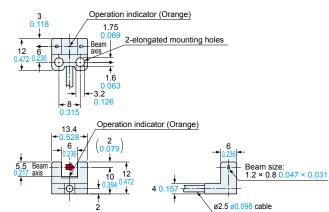


5 0.197

ø6 | ø0.236

2-ø3 2 ø0 126 mounting holes

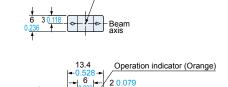
ø2.5 ø0.098 cable

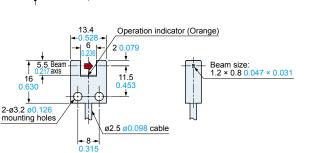


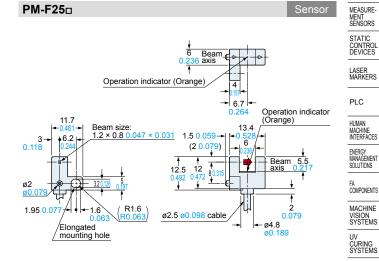
PM-U25_□

Operation indicator (Orange)

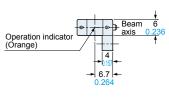
PM-F25_□ Sensor

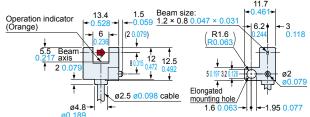






PM-R25





FIBER

LASER SENSORS PHOTO-ELECTRIC SENSORS

MICRO PHOTO-ELECTRIC SENSORS AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE

PARTICULAR USE SENSORS SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS STATIC CONTROL DEVICES

LASER MARKERS PLC

HUMAN MACHINE INTERFACES ENERGY MANAGEMENT

MACHINE VISION SYSTEMS

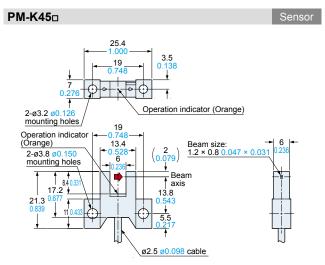
CURING SYSTEMS

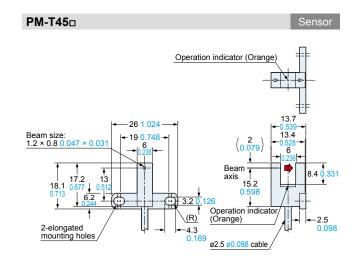
U-shaped
Convergent
Reflective

PM-25/PM-45/ PM-65

DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.





PM-L45

26 1.024

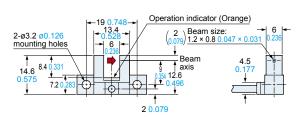
Operation indicator (Orange)

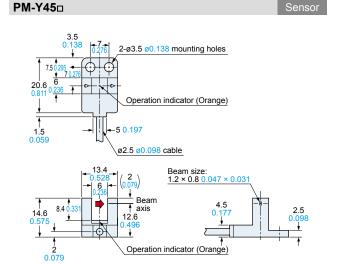
10 70 276 320129

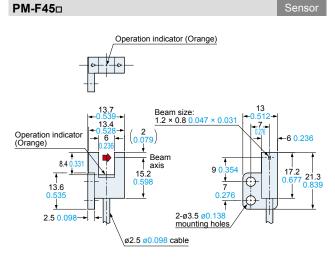
10 70 276 320129

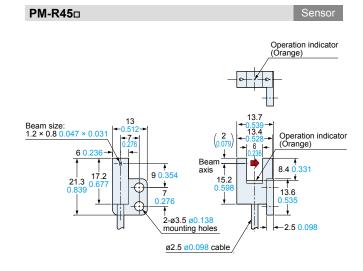
2-elongated mounting holes

0.157









DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

LASER SENSORS

PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS SIMPLE WIRE-SAVING UNITS

MEASURE-MENT SENSORS

CONTROL DEVICES LASER MARKERS

PLC

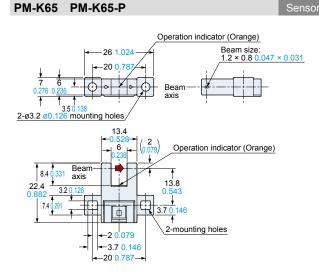
HUMAN MACHINE INTERFACES ENERGY MANAGEMENT SOLUTIONS

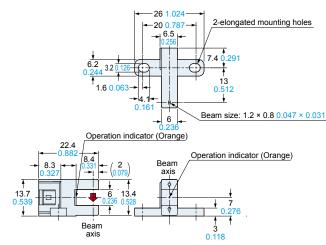
FA COMPONENTS

MACHINE

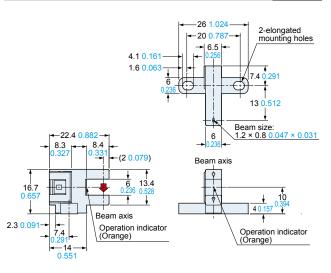
VISION SYSTEMS

PM-T65 PM-T65-P





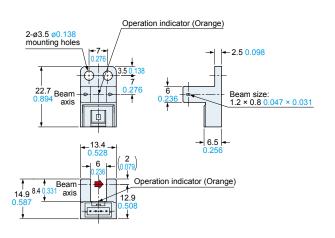
PM-T65W PM-T65W-P



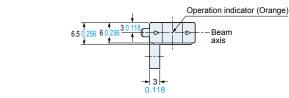
PM-L65 PM-L65-P

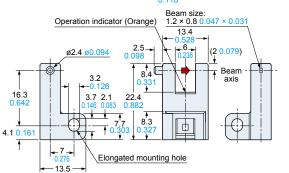
Operation indicator (Orange) -26.2 1.031 -20 <mark>0.787</mark> Beam size: 1.2 × 0.8 0.047 × 0.031 3.9 0.154 -1 7 0 06 Beam axis 2-mounting • 13.4 6.5 **-**| 6 |-(2 0.079) Beam axis Operation indicator (Orange) 12.9 0.508 -200.7872-ø3.2 ø0.126 mounting holes -26.2 1.031

PM-Y65 PM-Y65-P



PM-F65 PM-F65-P





409

FIBER SENSORS

LASER SENSORS PHOTO-ELECTRIC SENSORS

SENSOR:

MICRO
PHOTO
ELECTRIC
SENSOR:

AREA SENSORS SAFETY LIGHT CURTAINS / SAFETY COMPONENTS PRESSURE / FLOW SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS STATIC CONTROL DEVICES

LASER MARKERS PLC

HUMAN MACHINE INTERFACES ENERGY MANAGEMENT SOLUTIONS

COMPONENTS

MACHINE
VISION
SYSTEMS

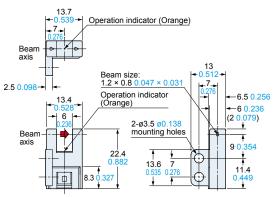
CURING SYSTEMS

Selection Guide U-shaped Convergent Reflective

DIMENSIONS (Unit: mm in)

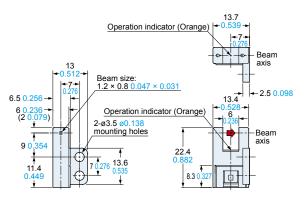
The CAD data can be downloaded from our website.

PM-F65W PM-F65W-P Sensor

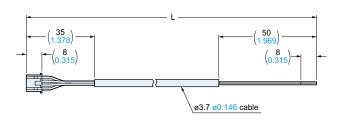


PM-R65 PM-R65-P Operation indicator (Orange) 0. Beam size: 1.2 × 0.8 0. .047 × 0.031 Operation indicator (Orange) 13.4 6 236 **←** 2.5 0.098 16.3 0.642 3.7 0.14 + + + 8.3 0.327 2.1 0.083 Elongated mounting hole 0.276 -13.5 -0.531

PM-R65W PM-R65W-P Sensor



CN-14A-C CN-14A-R-C Connector attached cable (Optional)



• Length L

Model No.	Length L
CN-14A(-R)-C1	1,000 39.370
CN-14A(-R)-C2	2,000 78.740
CN-14A(-R)-C3	3,000 118.110
CN-14A(-R)-C5	5,000 196.850

MEMO

