Convergent Reflective Micro Photoelectric Sensor Amplifier Built-in

PM2 SERIES

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UV CURING SYSTEMS

Selection Guide U-shaped Convergent

PM2

CE



■ General terms and conditions...... F-3

■ Glossary of terms......P.1549~



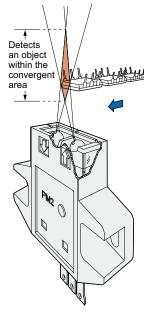
■ Selection guide P.393~

■ General precautions P.1552~

Convergent reflection sensing ensures stable detection

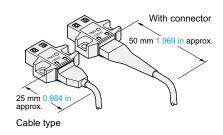
Stable detection by convergent reflective mode

Stable detection characteristics are obtained since it is convergent reflective type and senses a limited area.



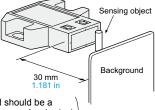
Cable type is also available

Cumbersome soldering is not required. It saves space and improves reliability.



Hardly affected by background

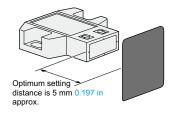
Even a specular background does not affect the sensing performance if the sensor is located 30 mm 1.181 in away from it.



However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

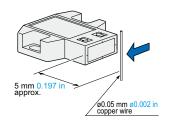
Dark object detectable

Since the sensor is very sensitive, it can detect even a dark object of low reflectivity.



Minute object detectable

A Ø0.05 mm Ø0.002 in copper wire can be detected at a distance of 5 mm 0.197 in under the optimum condition.



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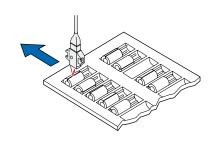
MACHINE VISION SYSTEMS

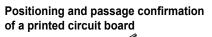
U-shaped

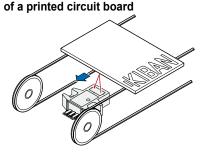
PLC

APPLICATIONS

Sensing capacitors in a tray







ORDER GUIDE

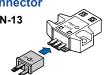
| Туре | | Appearance | Sensing range | Model No. | Output | Output operation |
|----------------|----------------------|------------|---|--------------|---------------------------------|------------------|
| Connector type | Top sensing | | 2.5 to 8 mm 0.098 to 0.315 in (Convergent point: 5 mm 0.197 in) | PM2-LH10 | | Light-ON |
| | | | | PM2-LH10B | | Dark-ON |
| | Front sensing | | | PM2-LF10 | - NPN open-collector transistor | Light-ON |
| | | | | PM2-LF10B | | Dark-ON |
| | L type (Top sensing) | | | PM2-LL10 | | Light-ON |
| | | | | PM2-LL10B | | Dark-ON |
| Cable type | Top sensing | | | PM2-LH10-C1 | | Light-ON |
| | | | | PM2-LH10B-C1 | | Dark-ON |
| | Front sensing | | | PM2-LF10-C1 | | Light-ON |
| | Front s | | | PM2-LF10B-C1 | | Dark-ON |
| | sensing) | | | PM2-LL10-C1 | | Light-ON |
| | L type (Top sensing) | | | PM2-LL10B-C1 | | Dark-ON |

OPTIONS

| | v | |
|----------------|-----------|---|
| Designation | Model No. | Description |
| Connector | CN-13 | Dedicated connector |
| Connector | CN-13-C1 | 0.2 mm² 3-core cabtyre cable, 1 m 3.281 ft long |
| attached cable | CN-13-C3 | 0.2 mm² 3-core cabtyre cable, 3 m 9.843 ft long |



• CN-13



Connector attached cable

• CN-13-C1 • CN-13-C3





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STATIC CONTROL DEVICES LASER MARKERS

PLC HUMAN

FA COMPONENTS MACHINE VISION SYSTEMS

CURING SYSTEMS

U-shaped

SPECIFICATIONS

| | | _ | Connector type | | | Cable type | | |
|---|--------------------|-------------------------------|--|---------------|--|---|--|----------------------|
| | | Туре | Top sensing | Front sensing | L type (Top sensing) | Top sensing | Front sensing | L type (Top sensing) |
| | Š | Light-ON | PM2-LH10 | PM2-LF10 | PM2-LL10 | PM2-LH10-C1 | PM2-LF10-C1 | PM2-LL10-C1 |
| Iten | n \ | Dark-ON | PM2-LH10B | PM2-LF10B | PM2-LL10B | PM2-LH10B-C1 | PM2-LF10B-C1 | PM2-LL10B-C1 |
| CE marking directive compliance | | EMC Directive, RoHS Directive | | | | | | |
| Sensing range | | | 2.5 to 8 mm 0.098 to 0.315 in (Conv. point: 5 mm 0.197 in) with white non-glossy paper (15 × 15 mm 0.591 × 0.591 in) (Note 2) | | | | | |
| Min. sensing object | | | ø0.05 mm ø0.002 in copper wire (Setting distance: 5 mm 0.197 in) | | | | | |
| Hysteresis | | | 20 % or less of operation distance with white non-glossy paper (15 × 15 mm 0.591 × 0.591 in) | | | | | |
| Repea | atability (perpend | icular to sensing axis) | 0.08 mm 0.003 in or less (Note 3) | | | | | |
| Supply voltage | | | 5 to 24 V DC ±10 % Ripple P-P 5 % or less | | | | | |
| Current consumption | | | Average: 25 mA or less, Peak: 80 mA or less | | | | | |
| Output | | | NPN open-collector transistor | | | | | |
| Utilization category | | | DC-12 or DC-13 | | | | | |
| Overcurrent protection | | | Incorporated | | | | | |
| Res | ponse time | | 0.8 ms or less | | | | | |
| Operation indicator | | ator | Red LED (lights up when the output is ON) | | | | | |
| 92 | Pollution d | egree | 3 (Industrial environment) | | | | | |
| sista | Ambient te | mperature | -10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Stora | | | ge: -25 to +80 °C -1 | 3 to +176 °F | |
| tal re | Ambient h | umidity | 45 to 85 % RH, Storage: 45 to 85 % RH | | | | | |
| nmer | Ambient ill | uminance | Incandescent light: 3,500 (x c | | r less at the light-receiving face | | | |
| Ambient humid Ambient illumin Vibration resist. | | esistance | 10 to 55 Hz frequency, 1.5 mm 0.059 in double amplitude in X, Y and Z directions for two hours each | | | | | |
| Shock resistance | | | 500 m/s² acceleration (50 G approx.) in X, Y and Z directions three times each | | | | | |
| Emit | tting elemen | t | Infrared LED (Peak emission wavelength: 880 nm 0.035 mil, modulated) | | | | | |
| Mate | erial | | Enclosure: Polycarbonate, Terminal part: Copper alloy (Ag plated) | | | Enclosure: Polycarbonate, Fixed cable part: PBT | | |
| Cab | le | | | | 0.2 mm ² 3-core cabtyre cable, 1 m 3.281 ft long (Note 4) | | | |
| Wiring length | | | Total length up to 2 m 6.562 ft is possible with 0.3 mm², or more, cable. (If the cable is extended for 2 m 6.562 ft, or more, a capacitor of 10 µF must be connected between +V and 0 V terminals. | | | | | |
| Weight | | | Net weight: 4.5 g Gross weight: 85 (10 | | Net weight: 4 g approx. Gross weight: 80 g approx. (10 pcs. package) | | Net weight: 25 g approx Gross weight: 330 g approx (10 pcs. package) | |

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

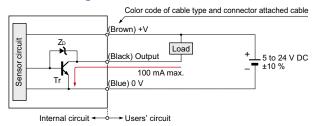
2) The sensing range may extend up to 12.5 mm 0.492 in with white non-glossy paper due to product variation.

3) The repeatability is specified for white non-glossy paper (15 × 15 mm 0.591 × 0.591 in) at a setting distance of 5 mm 0.197 in.

4) Cable cannot be extended.

■ I/O CIRCUIT AND WIRING DIAGRAMS

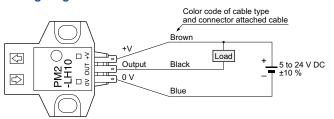
I/O circuit diagram



Note: Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

 $\begin{array}{c} \text{Symbols ... ZD: Surge absorption zener diode} \\ \text{Tr: NPN output transistor} \end{array}$

Wiring diagram



Note: Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

FIBER SENSORS

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AREA SENSORS

COMPONENTS

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WIRE-SAVING SYSTEMS

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MENT SENSORS

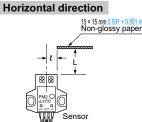
CONTROL

SENSING CHARACTERISTICS (TYPICAL)

Sensing fields

· Horizontal (left and right) direction Setting distance L (mm in) White 6 .197 .197 .157 Distance to convergent p N5 2 079 0.079 → Riaht Left ◄ -Center-Operating point & (mm in)

The sensors can be mounted side by side. However, if the sensor is slanted, there may be interference Verify first whether there is any interference prior to use.



Setting distance L (mm in)— White

Center

Operating point & (mm in)

-Down

N5

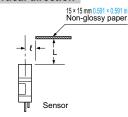
J.039 Up ←

2 079

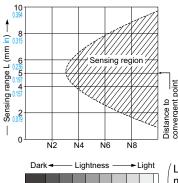
0 0.079

· Vertical (up and down) direction

The sensors can be mounted side by side. However, if the sensor is slanted, there may be interference Verify first whether there is any interference prior to use. Vertical direction Distance to convergent p



Correlation between lightness and sensing range

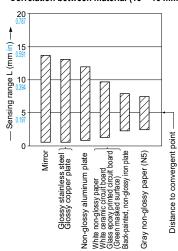


The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

N1 N2 N3 N4 N5 N6 N7 N8 N9

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material (15 × 15 mm 0.591 × 0.591 in) and sensing range



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyer, etc.) in the background of

the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

Refer to p.1552~ for general precautions.

LASER MARKERS PLC

HUMAN MACHINE INTERFACES

FA COMPONENTS MACHINE

VISION SYSTEMS

All models

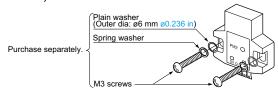


- · Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

· When fixing the sensor with screws, use M3 screws and the tightening torque should be 0.49 N·m or less. Further, use small, round type plain washers (ø6 mm ø0.236 in).

PRECAUTIONS FOR PROPER USE



Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Take care that the product does not come in direct contact with oil, grease, or organic solvents, such as, thinner, etc.

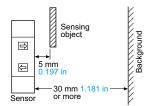
Wiring

- Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.
- If the sensor is being used in a noisy environment, examine the extent of noise. Further, if equipment, such as motor, solenoid or electromagnetic valve, which generates a large surge, is present near the sensor, connect a surge absorber to the equipment.

Setting

· The optimum setting distance (distance to convergent point) is 5 mm 0.197 in.

The sensor is not affected even by a specular background if it is located 30 mm 1.181 in, or more, away from the sensor.



However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

U-shaped

PM2

PHOTO-ELECTRIC SENSORS

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PLC

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SOLUTIONS
FA
COMPONENTS

MACHINE

VISION SYSTEMS UV CURING SYSTEMS

LASER SENSORS (

Connector type

Cautions in plugging or unplugging a connector



 Do not plug or unplug a connector more than 10 times.

 Be sure not to give stress more than 5 N to a terminal of both a connector and a sensor.
 If you do not follow the above cautions, it will cause a poor contact.

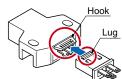
Soldering (Both connector CN-13 and sensor)

• If soldering is done directly on the terminals, strictly adhere to the conditions given below.

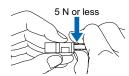
| Soldering temperature | 260 °C 500 °F or less | | |
|-----------------------|---------------------------|--|--|
| Soldering time | 10 sec. or less | | |
| Soldering position | Refer to the below figure | | |

Procedures of plugging or unplugging a connector

①Insert a connector straight into a sensor until the connector lug is locked by the sensor hook.



When unplugging, give as much stress as a connector lug can be relieved from a hook. Then unplug it.



Caution: Be sure to hold a connector when plugging or unplugging it. Do not hold a terminal or a cable when plugging or unplugging the connector. Otherwise, it will cause a poor contact.



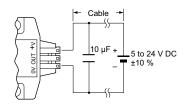
0V OUT +V 0.059 in 0.

Connector

Wiring

Sensor

• The cable length must be 2 m 6.562 ft, or less, with 0.3 mm², or more, cable. If the cable is extended for more than 2 m 6.562 ft, connect a capacitor of 10 µF approx. between +V and 0 V terminals.



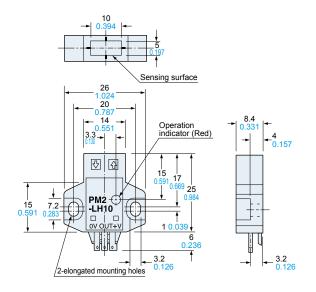
DIMENSIONS (Unit: mm in)

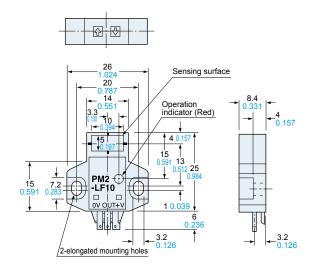
The CAD data can be downloaded from our website.

PM2-LH10 PM2-LH10B

Sonso

PM2-LF10 PM2-LF10B Sens





Selection Guide U-shaped Convergent Reflective

PM2

LASER SENSORS

PHOTO-ELECTRIC SENSORS

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SAFETY LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

PARTICULAR USE SENSORS

SENSOR OPTIONS

DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

PM2-LL10 PM2-LL10B

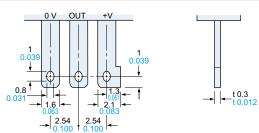
Sensing surface

10
0.394
15
0.236
15
0.591
15
0.591
15
0.591
15
0.591

Operation indicator (Red)

2-elongated mounting holes

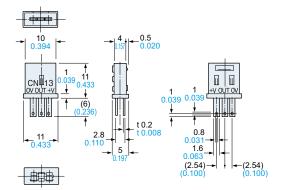
*Terminal part (Connector type)



CN-13

Connector (Optional)

2 0.07



PM2-LH10-C1 PM2-LH10B-C1

26

-20 0.787 -14

3.3 ± 0.130

 \Box

2-elongated mounting

7.2

ø5.2 ø0.205

holes

ensor UNIIS

WIRE-SAVING

MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

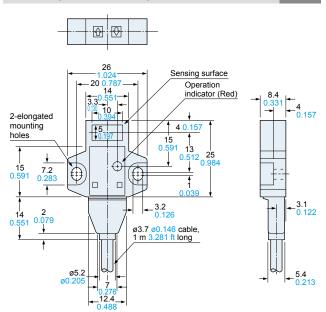
FA COMPONENTS

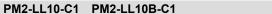
MACHINE VISION SYSTEMS

UV CURING SYSTEMS

PM2-LF10-C1 PM2-LF10B-C1

Sensor





Sensing surface

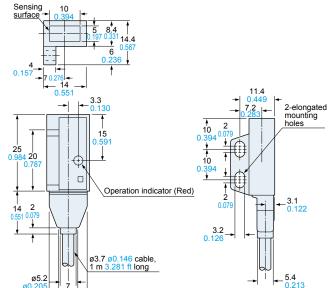
15 1.591

Operation indicator (Red)

25 0.984

Sensor

5.4 0.213



Selection Guide

U-shaped
Convergent
Reflective

PM2